

Characteristics

GW / H 4308 FA is a light earthenware body with chamotte for casting.
Available as crumble body.
Chamotte proportion: 43 %, Chamotte grain - size: 0 - 0.8 mm

Firing Colour	white
Recommended Firing Temperature Range	1000 - 1150 °C

Technical Data

Unfired

Moisture	9,0%	crumble body
Chemical Analysis	SiO ₂ 70,2% TiO ₂ 1,00% Al ₂ O ₃ 20,6% Fe ₂ O ₃ 0,70% CaO 3,60% MgO 1,70% K ₂ O 2,00% Na ₂ O 0,20%	
Loss of Ignition	8,0%	
Wet to Dry Shrinkage	1,2%	casting

Fired

Specimen Firing Temperature [°C]	1040
Coefficient of Thermal Expansion [x10 ⁻⁶ /°C]	20 - 400 °C 6,6 20 - 500 °C 7,0 20 - 600 °C 8,4
Dry to Fired Shrinkage [%]	0,3
Water Absorption [%]	15,0

Casting Advice

Gießfix 162	
Optimum Amounts	0,14% - 0,17%
First deflocculant and afterwards, add the powder under slow stirring to the water.	
Specific Weight to Achieve	1980 - 1990 g/l
GW / H 4308 FA needs about 16 l water per 100 kg powder to achieve s.w. of 1985 g / l.	
Test the casting advice in own production first remembering the mentioned amounts are depending	

- use the right amount of deflocculant to achieve optimum casting time
- if castthickness is too small, use less deflocculant
- don't use more than 10 - 15 % of scrap (above the fresh made slip)

The technical data quoted on this sheet is indicative only. Any sale is by sample and is governed by our general conditions of sale.



Sibelco Deutschland GmbH
Sälzerstraße 20
56235 Ransbach-Baumbach
DEUTSCHLAND

Tel.: +49 2623 8828-0
Fax: +49 2623 8828-92
E-Mail: kontakt@sibelco.de

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Sibelco Deutschland GmbH
Sälzerstraße 20, 56235 Ransbach-Baumbach, Germany
Tel. +49 (0) 2623 83-0, Fax +49 (0) 2623 83-1499
Geschäftsführer Michael Klaas
www.sibelco.eu